



CORRECTING STRIPPED DOOR SCREWS

Instructions below require the following tools:

- Drill
- ½" Drill Bit
- 3/8" Drill Bit
- 3mm Allen Wrench
- Insert nuts ¼"x20 (4 per stripped hinge side)
- Flathead Machine screws ¼"x20 SS (4 per stripped hinge side)

STEP 1:

DO NOT drill more than 1/8" deep! Use ½" drill bit to clear a hole just barely through the FRP only (approximately 1/8" deep).

STEP 2:

Use 3/8" drill bit to drill through the wood reinforcement about 1.5" deep.

STEP 3:

Use 3MM allen wrench to thread the insert nut securely into the wood.

STEP 4:

Bolt the hinge back in place using 1/4x20 stainless steel phillips flathead machine screws.

FOR ADDITIONAL ASSISTANCE, PLEASE CONTACT:

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